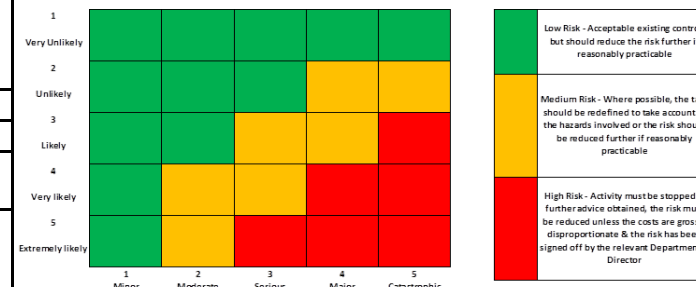


TOYOTA MATERIAL HANDLING UK

Assessment Title (Task, process, equipment or facility)		Jacking & Blocking	
Location	Customer Premises & Company Workshops	Date	01/04/2025
		Review date	31/03/2026
Prepared By (Team)		Michael Wright Site Technician, Richard Lewis	
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		LOLER / PUWER	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Truck slipping off the jack (no or inappropriate blocking).	Various injuries to the human physique / possibility of death	TMHUK employees / customer / 3rd party contractors / site visitors / property & equipment damage	3	5	H	1. Specific training on Jacking & Blocking is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 02-Jacking & Blocking). 3. All recognised work processes carried out on customer premises will be assessed & treated in a similar fashion before proceeding with the job activity. 4. All technicians are to follow the procedure detailed in SWP-02 - Jacking & Blocking. 5. No work will be carried out until the truck is suitably and securely blocked. 6. Only authorised Equipment (TMHE Supplied Blocks) to be used. 7. Technician to ensure that blocks are in good condition prior to blocking.	1	5	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Security of jacking point:	Various injuries to the human physique / possibility of death	TMHUK employees / customer / 3rd party contractors / site visitors / property & equipment damage	2	5	M	1. Specific training on Jacking & Blocking is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 02-Jacking & Blocking). 3. All technicians are to follow the procedure detailed in SWP-02 - Jacking & Blocking. 4. Truck manufacturers' service manual provides instructions for new equipment that contain information on safe jacking techniques which should be referred to in order to decide which jacking / blocking method is to be used.	1	5	L	Site specific considerations need to be taken into account, e.g. wet slippery surfaces, cold stores, floor conditions. An additional site specific risk assessment may be required.	
Mast blocking	Various injuries to the human physique / possibility of death	TMHUK employees / customer / 3rd party contractors / site visitors / property & equipment damage	3	5	H	1. Specific training on Jacking & Blocking is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 02-Jacking & Blocking). 3. All technicians are to follow the procedure detailed in SWP-02 - Jacking & Blocking. 4. Truck manufacturers' service manual provides instructions for new equipment that contain information on safe jacking techniques which should be referred to in order to decide which jacking / blocking method is to be used.	2	5	M		

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Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Equipment failure due to lack of maintenance. Jack or blocks slipping or sinking due to unsuitable surface.	Various injuries to the human physique / possibility of death	TMHUK employees / customer / 3rd party contractors / site visitors / property & equipment damage	2	5	M	1. Specific training on Jacking & Blocking is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 02-Jacking & Blocking). 3. All technicians are to follow the procedure detailed in SWP-02 - Jacking & Blocking. 4. All jacking & blocking equipment (including mast suspension chains) is subject to periodic inspection. All lifting equipment is recorded on the company Special Tool Examination Planner and maintained in accordance with LOLER. 5. The blocks used are to the the plastic type as supplied by TMHUK, free from damage and suitable for the task in hand	1	5	L	Lifting equipment inspection records may be required prior to use if requested by customer.	SSM/ESM as required
Non use of PPE	Various injuries to the human physique / possibility of death	TMHUK employees	2	5	M	1. Specific training on the use of PPE is supplied via the TMHUK training programmes. 2. The training will be supported by a Safe Working Practice (SWP 32-PPE). 3. It is mandatory for all technicians to wear industrial shoes/boots & company overalls. 4. All technicians will adhered to the customers site procedure and instructions regarding PPE requirements.	1	5	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	
Young persons, by virtue of physical limitations, inexperience & the inability to recognise, or youthful disregard, for danger	Slips, trips, falls, injury / damage to property	TMHUK employees / customer / 3rd party contractors / site visitors	2	4	M	1. SWP-02 (Jacking & Blocking) gives specific instruction in respect of young people. 2. Reference must be made to HR policy PS-029 in regard to any young persons.	1	4	L	All appropriate controls are in place that are reasonably practicable, no further action is necessary	